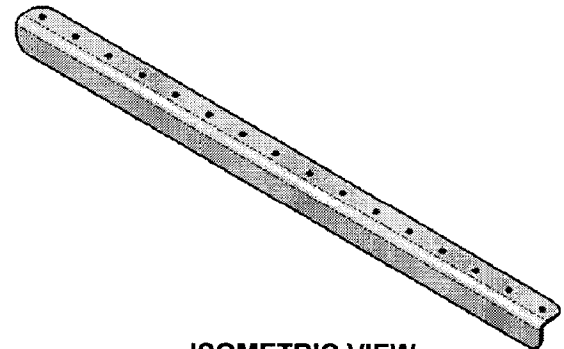
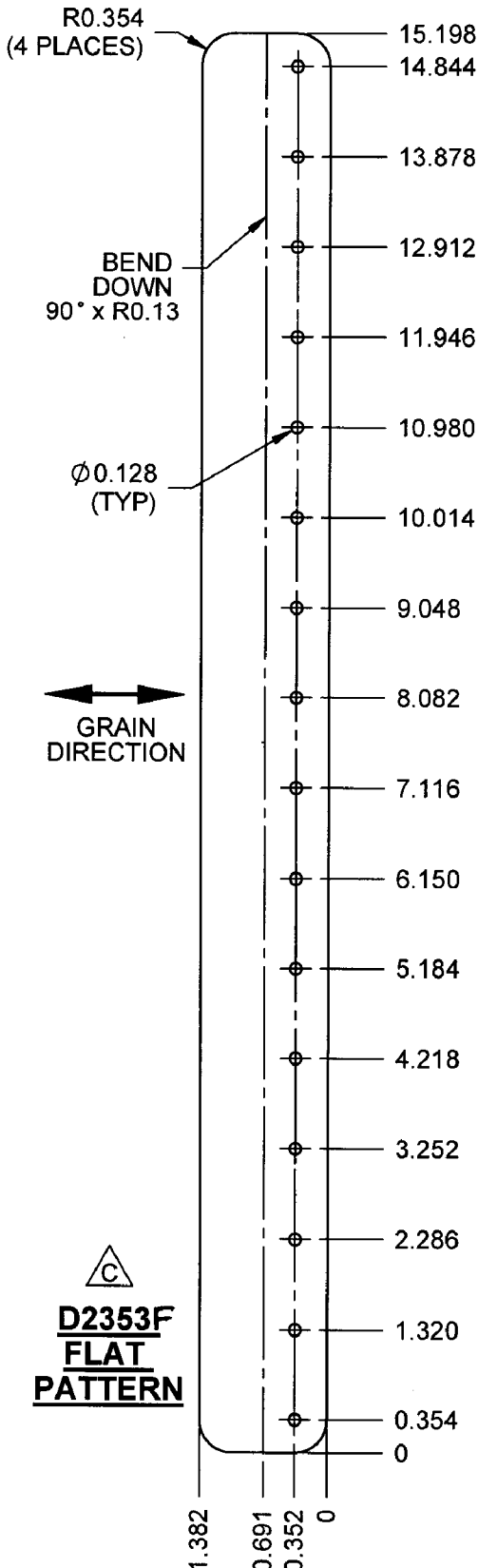


DART

| DESIGN BW | DRAWN BY CB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
|------------------|-------------------------|---------------------------------------------------|------------------------|
| CHECKED LE | APPROVED [Signature] | DRAWING NO. D2353 | REV. C SHEET 1 OF 1 |
| DATE 06.11.13 | TITLE STIFFENER | | SCALE 1:2 |
| REV | DATE | DESCRIPTION | |
| B | 95.02.23 | ADD TEXT | |
| C | 06.11.13 | ADD FLAT PATTERN; ADD NOTES; UPDATE DWG | |

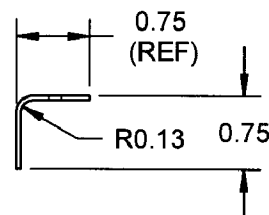


ISOMETRIC VIEW
SCALE 1:4



NOTES:

- 1) MATERIAL: ALUMINUM 2024-T3 SHEET, 0.050 THICK
PER QQ-A-250/4 OR AMS 4037
(REF DART SPEC M2024T4S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT
PER DART QSI 005 4.1
POWDER COAT BLACK SANDTEX (4.3.5.7)
PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D2353" USING A WHITE
FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS
OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX



D2353
BEND DETAIL

RELEASED

06-11-28 [Signature]

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